

DRAWING NO.

CV15910BPXX

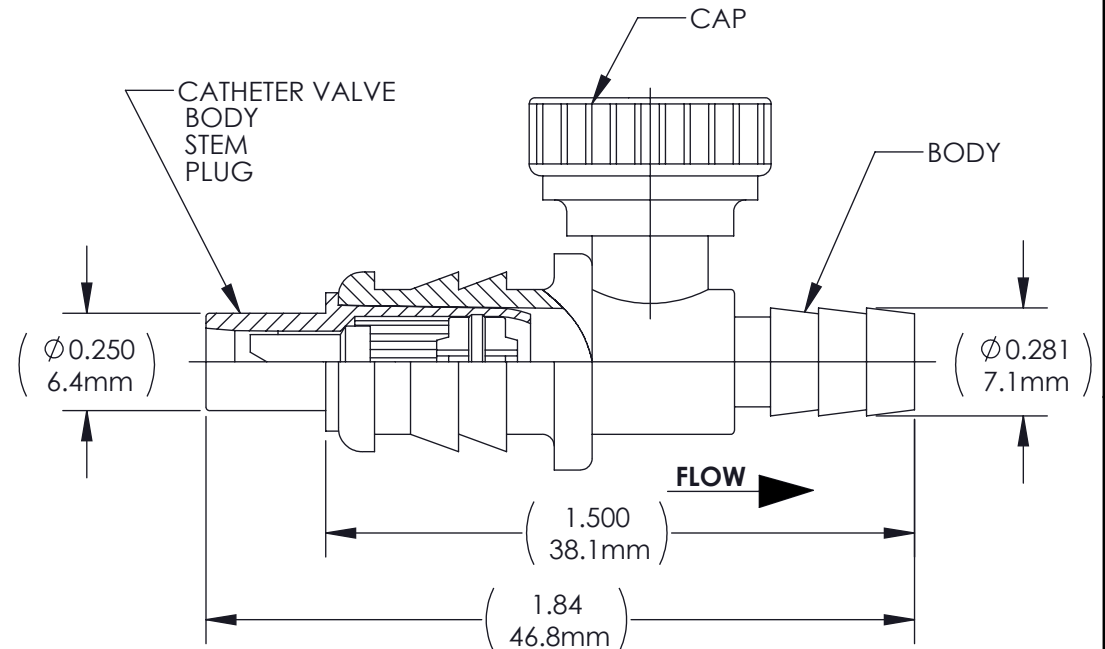
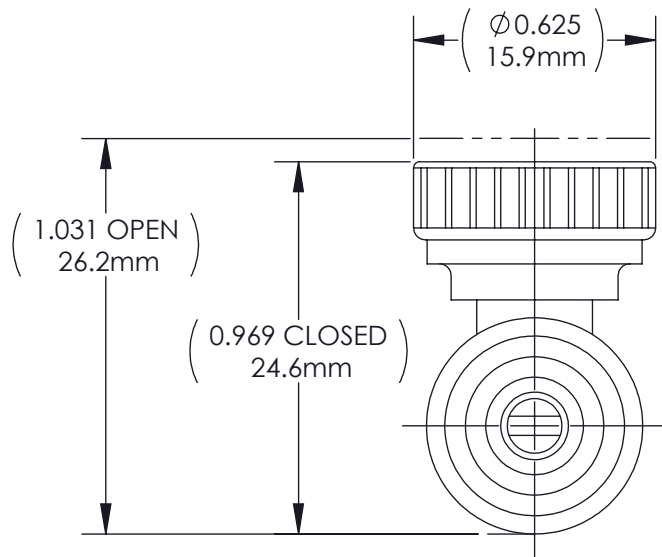
REV

C

Customer Drawing

Revision History

REV	DESCRIPTION (ECO)	DATE	APPROVED
B	UPDATE BORDER, NOTES, CRITICAL DIMENSIONS ECN 3992	2/23/09	AK
C	ADD P5M6K080 TO BOM, 2ND SHEET ECO 3827	9/24/13	AK



NOTES:

- FIRST SUFFIX INDICATES CATHETER VALVE BODY, MATERIAL AND COLOR
GC - CLEAR GAMMA GRADE
- SECOND SUFFIX INDICATES BODY & CAP COLOR:
NO SUFFIX - BLACK
W - WHITE
- CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
- DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH NOMINAL,
DIMENSIONS IN MILLIMETERS BELOW.

QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4MM)

GATE VESTIGE: 0.01 MAX. (0.3MM)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 5 PER PART.

MOLDED PARTS:

GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL

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DRAWN BY

M.S.

DATE

05-05-98

APPROVED BY

-

DATE

MATERIAL

AS NOTED

FINISH

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

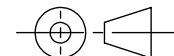
TOLERANCES:

ANGULAR: ± 1°

TWO PLACE DECIMAL ± .01

THREE PLACE DECIMAL ± .005

THIRD ANGLE PROJECTION



Halkey-Roberts

TITLE

FLOW CONTROL VALVE

SIZE

A

SCALE

1:1

DRAWING NO.

CV15910BPXX

REV

C

DO NOT SCALE DRAWING

SHEET

1 OF 2


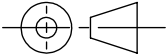
DRAWING NO. CV15910BPXX		REV C	Customer Drawing		Revision History			
REV		DESCRIPTION (ECO)		DATE		APPROVED		
-		SEE SHEET 1		-		-		
-		-		-		-		

BILL OF MATERIAL:

CATHETER VAVLE
BODY: PD626 OR P5M6K080 POLYPROPYLENE GAMMA GRADE
STEM : SILICONE
PLUG: POLYPROPYLENE

CAP: HMG47MD1H1000 CYCOLAC NATURAL W/ 9C70058505 BLACK ABS COLORANT

FLOW CONTROL BODY: H0500HN FLINT HILL POLYPROPYLENE

DRAWN BY M.S.		DATE 05-05-98		 Halkey-Roberts	
APPROVED BY -		DATE -			
MATERIAL AS NOTED		FINISH		TITLE FLOW CONTROL VALVE	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 		SIZE A	
SCALE 1:1		DO NOT SCALE DRAWING		DRAWING NO. CV15910BPXX	
SHEET 2 OF 2				REV C	

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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